

# TRUCK AND BUS TIRE CATALOGUE

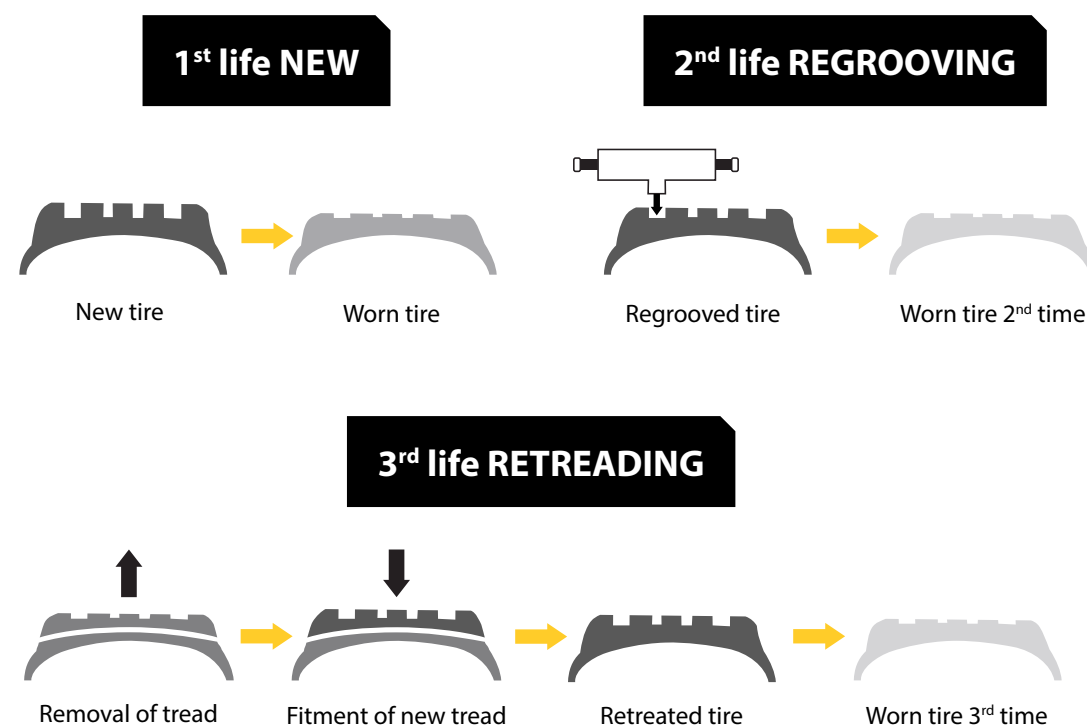


Enjoy  
Driving

**Giti** 

# GITI TIRES: DESIGNED FOR LONG-TERM USE

While many people just assume that tires have just one stage of life, Giti tires are created for users to extract their maximum value – through their initial use, regrooving, and retreading stages. After retreading, it is even possible to regroove again for additional added driving. With this long-term usage mindset, you can realise the greatest cost/kilometer savings while still maintaining reliable tire performance.

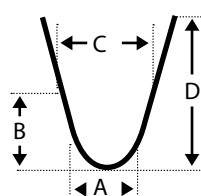


## REGROOVING

- > Ensures that the end consumer can extract maximum value from Giti tires
- > Maximises utilisation of available tread and under-tread rubber
- > Prolongs use of the tire in its most fuel-efficient state

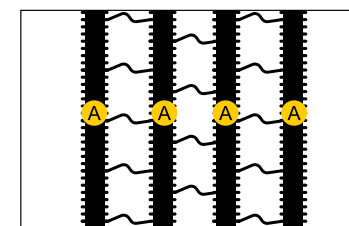
## BLADE TYPE USAGE REFERENCE

| BLADE TYPE       | R1 | R2 | R3 | R4 | R5 |
|------------------|----|----|----|----|----|
| BLADE DIMENSIONS | mm | mm | mm | mm | mm |
| A                | 3  | 5  | 6  | 8  | 10 |
| B                | 7  | 7  | 10 | 12 | 12 |
| C                | 5  | 8  | 15 | 16 | 18 |
| D                | 21 | 21 | 23 | 25 | 24 |



# REGROOVING INSTRUCTIONS

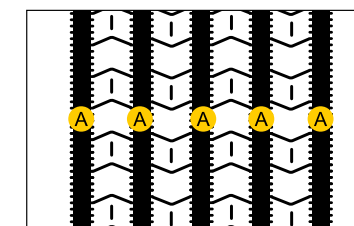
## GSR225



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 245/70R19.5 | 7–9    |
| 265/70R19.5 | 7–9    |
| 285/70R19.5 | 7–9    |
| 11R22.5     | 9–11   |
| 12R22.5     | 9–11   |
| 275/70R22.5 | 9–11   |
| 295/80R22.5 | 9–11   |
| 295/60R22.5 | 9–11   |
| 315/60R22.5 | 9–11   |
| 315/70R22.5 | 9–11   |
| 315/80R22.5 | 9–11   |

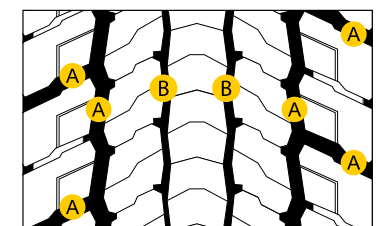
## GSR259



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 385/55R22.5 | 9–11   |
| 385/65R22.5 | 9–11   |

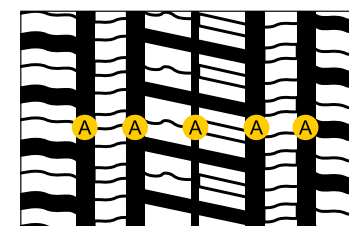
## GDR675



Max. regrooving depth: 3 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 315/70R22.5 | 6–8    | 3–5    |

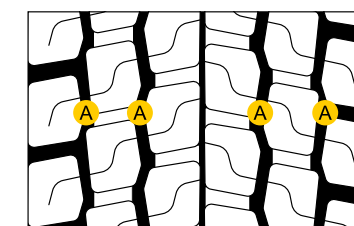
## GDR655 / GDR655+



Max. regrooving depth: 3 mm

| Size           | A (mm) |
|----------------|--------|
| <b>GDR655</b>  |        |
| 11R22.5        | 6–8    |
| 295/80R22.5    | 6–8    |
| 315/70R22.5    | 6–8    |
| 315/80R22.5    | 6–8    |
| <b>GDR655+</b> |        |
| 315/70R22.5    | 6–8    |
| 315/80R22.5    | 6–8    |

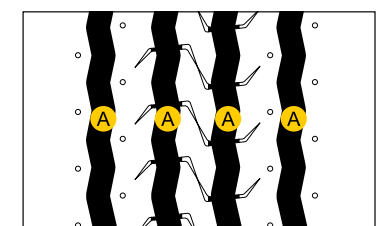
## GDR665 / GDR665+



Max. regrooving depth: 3 mm

| Size           | A (mm) |
|----------------|--------|
| <b>GDR665</b>  |        |
| 295/80R22.5    | 7–9    |
| 315/80R22.5    | 7–9    |
| <b>GDR665+</b> |        |
| 295/80R22.5    | 7–9    |

## GTR955



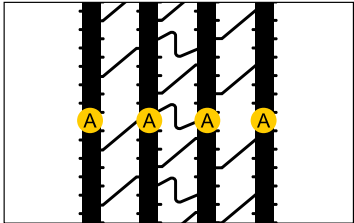
Max. regrooving depth:  
2 mm for R17.5 and 3 mm for R22.5

| Size        | A (mm) |
|-------------|--------|
| 215/75R17.5 | 6–8    |
| 235/75R17.5 | 6–8    |
| 245/70R17.5 | 6–8    |
| 385/55R22.5 | 9–11   |
| 385/65R22.5 | 9–11   |

If you have any more questions, your Giti technical sales representative can help answer them.

REGROOVING INSTRUCTIONS

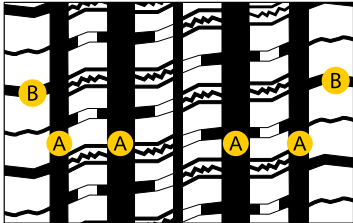
GAL817



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 9R22.5      | 8-10   |
| 10R22.5     | 8-10   |
| 255/70R22.5 | 8-10   |

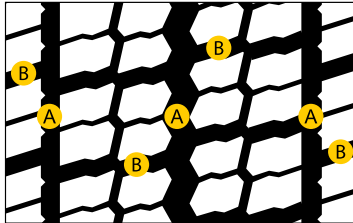
GDC629



Max. regrooving depth: 3 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 295/60R22.5 | 6-7    | 3-5    |

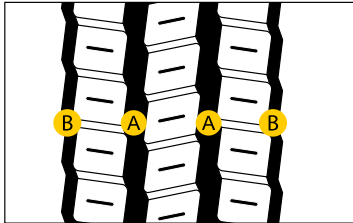
GDL617



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 295/60R22.5 | 6-7    |
| 295/80R22.5 | 6-7    |
| 315/60R22.5 | 6-7    |
| 315/70R22.5 | 6-7    |
| 315/80R22.5 | 6-7    |

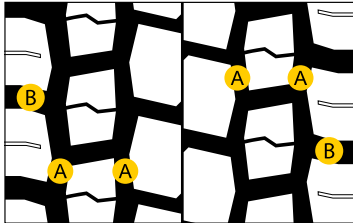
GAR820



Max. regrooving depth: 2 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 9.5R17.5    | 7-9    | 5-7    |
| 205/75R17.5 | 7-9    | 5-7    |
| 215/75R17.5 | 7-9    | 5-7    |
| 225/75R17.5 | 7-9    | 5-7    |
| 235/75R17.5 | 7-9    | 5-7    |
| 245/70R17.5 | 7-9    | 5-7    |

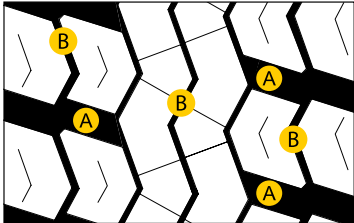
GDR638



Max. regrooving depth:  
2 mm for R17.5 and 3 mm for R19.5

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 205/75R17.5 | 6-8    | 7-9    |
| 215/75R17.5 | 6-8    | 7-9    |
| 225/75R17.5 | 6-8    | 7-9    |
| 235/75R17.5 | 6-8    | 7-9    |
| 245/70R17.5 | 6-8    | 7-9    |
| 245/70R19.5 | 8-10   | 9-11   |
| 265/70R19.5 | 8-10   | 9-11   |
| 285/70R19.5 | 8-10   | 9-11   |

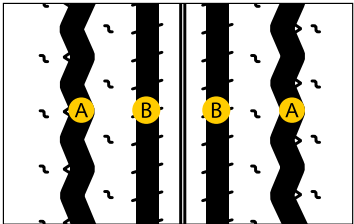
GDR688



Max. regrooving depth: 3 mm

| Size    | A (mm) | B (mm) |
|---------|--------|--------|
| 10R22.5 | 8-10   | 5-7    |
| 11R22.5 | 8-10   | 5-7    |

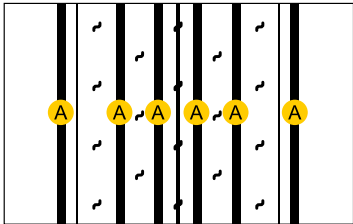
GTL919 / GTL919+



Max. regrooving depth:  
2 mm for R17.5 and 3 mm for R22.5

| Size           | A (mm) | B (mm) |
|----------------|--------|--------|
| <b>GTL919</b>  |        |        |
| 215/75R17.5    | 6-8    | 5-7    |
| 235/75R17.5    | 6-8    | 5-7    |
| 245/70R17.5    | 7-9    | 5-7    |
| 245/70R19.5    | 7-9    | 5-7    |
| 265/70R19.5    | 7-9    | 5-7    |
| 285/70R19.5    | 7-9    | 5-7    |
| 385/55R22.5    | 9-11   | 8-9    |
| 385/65R22.5    | 9-11   | 8-9    |
| 425/65R22.5    | 9-11   | 8-9    |
| <b>GTL919+</b> |        |        |
| 385/55R22.5    | 9-11   | 8-9    |
| 385/65R22.5    | 9-11   | 8-9    |

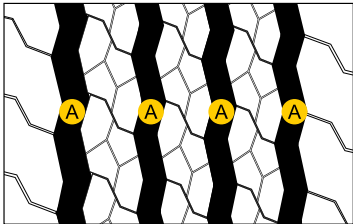
GTL925



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 435/50R19.5 | 7-10   |
| 445/45R19.5 | 7-10   |

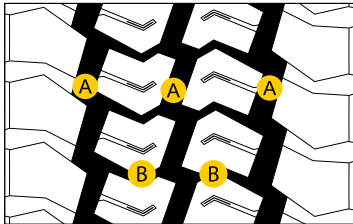
GAC821



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 295/80R22.5 | 7-9    |

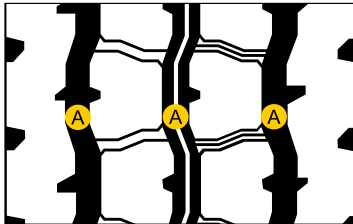
GTR923



Max. regrooving depth: 3 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 265/70R19.5 | 10-12  | 7-9    |

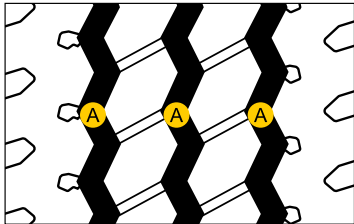
GAM831



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 13R22.5     | 8-10   |
| 315/80R22.5 | 8-10   |

GAM837



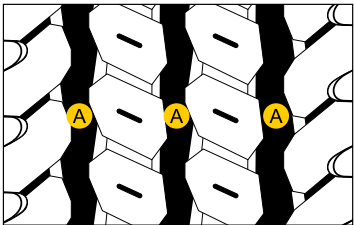
Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 295/80R22.5 | 7-9    |
| 315/70R22.5 | 7-9    |



REGROOVING INSTRUCTIONS

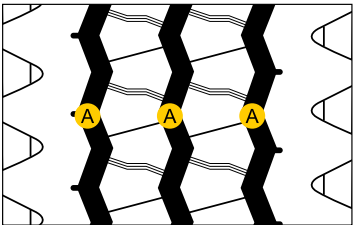
GAM839



Max. regrooving depth: 3 mm

| Size     | A (mm) |
|----------|--------|
| 9.00R20  | 8-10   |
| 10.00R20 | 8-10   |
| 11.00R20 | 8-10   |
| 12.00R20 | 8-10   |
| 11R22.5  | 8-10   |

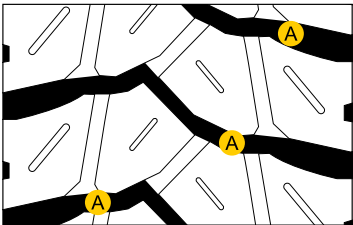
GAM833



Max. regrooving depth: 3 mm

| Size      | A (mm) |
|-----------|--------|
| 12.00R24  | 9-11   |
| 325/95R24 | 9-11   |

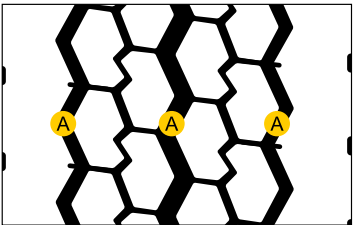
GDM686



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 11R22.5     | 10-12  |
| 12R22.5     | 10-12  |
| 13R22.5     | 10-12  |
| 295/80R22.5 | 10-12  |
| 315/80R22.5 | 10-12  |

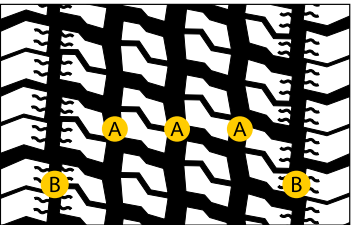
GAU867<sup>V1</sup>



Max. regrooving depth:  
2 mm for R17.5 and 3 mm for R19.5, R22.5

| Size        | A (mm) |
|-------------|--------|
| 215/75R17.5 | 6-8    |
| 265/70R19.5 | 6-8    |
| 11R22.5     | 7-9    |
| 275/70R22.5 | 7-9    |
| 295/80R22.5 | 7-9    |

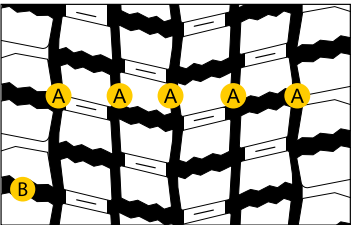
GSW226



Max. regrooving depth: 3 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 315/70R22.5 | 8-10   | 7-9    |
| 315/80R22.5 | 8-10   | 7-9    |
| 385/55R22.5 | 8-10   | 7-9    |
| 385/65R22.5 | 8-10   | 7-9    |

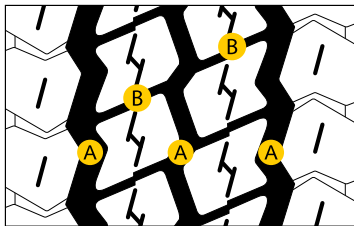
GDR621



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 315/70R22.5 | 7-9    |
| 315/80R22.5 | 7-9    |

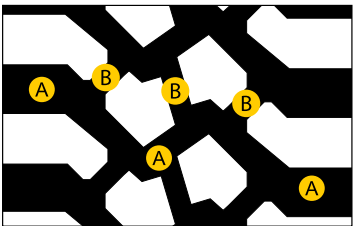
GAM851



Max. regrooving depth: 3 mm

| Size        | A (mm) | B (mm) |
|-------------|--------|--------|
| 385/65R22.5 | 10-12  | 7-9    |
| 425/65R22.5 | 10-12  | 7-9    |
| 445/65R22.5 | 10-12  | 7-9    |

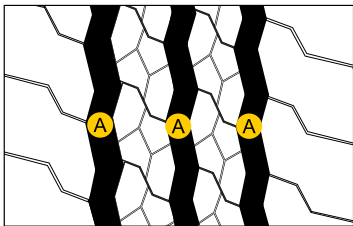
GAO897



Max. regrooving depth: 3 mm

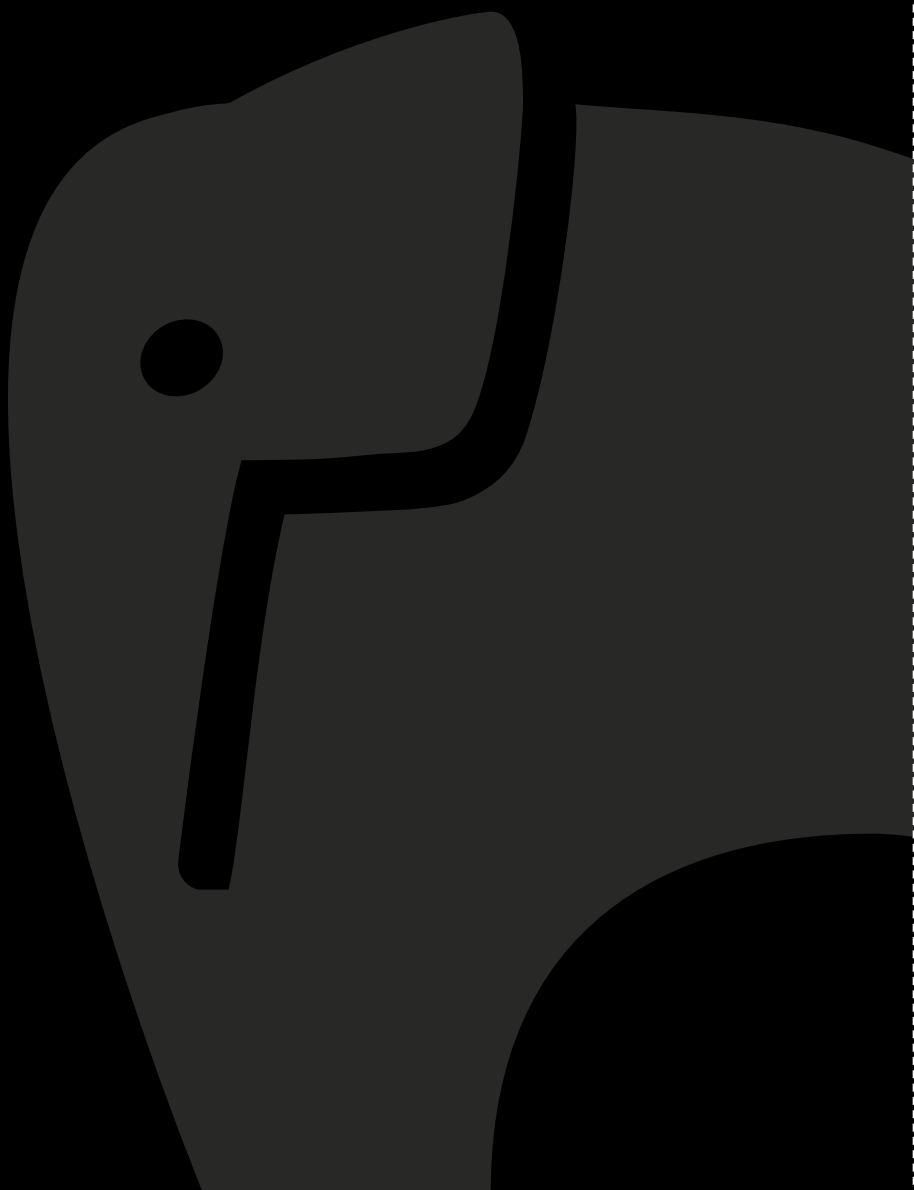
| Size     | A (mm) | B (mm) |
|----------|--------|--------|
| 14.00R20 | 10-12  | 8-10   |

GT867



Max. regrooving depth: 3 mm

| Size        | A (mm) |
|-------------|--------|
| 245/70R19.5 | 6-8    |
| 11R22.5     | 7-9    |
| 275/70R22.5 | 7-9    |
| 295/80R22.5 | 7-9    |
| 305/70R22.5 | 7-9    |
| 315/80R22.5 | 7-9    |



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